

# 14TH INTERNATIONAL CONFERENCE OF THE CROATIAN NUCLEAR SOCIETY

Zadar, Croatia, June 9 - 12, 2024

## ITER and DONES projects overview and perspective



Ivica Bašić

**APoSS d.o.o.**

Repovec 23B, 49210 Zabok

Croatia

<https://aposs.hr/>



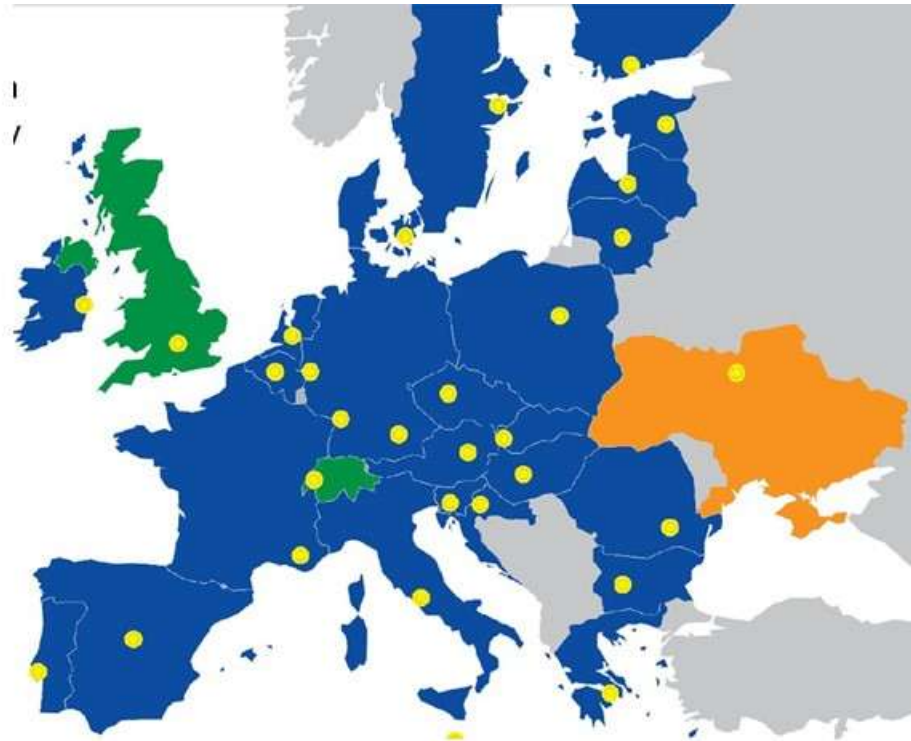
- Introduction EURO fusion
- Fusion Experiments
- ITER Project
- DONES Project
- Conclusions

- The idea of the ITER project was outlined in **1985**
- On October 9<sup>th</sup>, 2014, fusion **30 research organisation bodies** from European Union member states and Switzerland signed an agreement to cement European collaboration on fusion research (Ukraine joined 2017).
- **Budget:** €440 million from EURATOM H2020 AND €410 million from member states



# Croatia actively participates in EURO fusion research

**APoS**



Industrial  
Partners

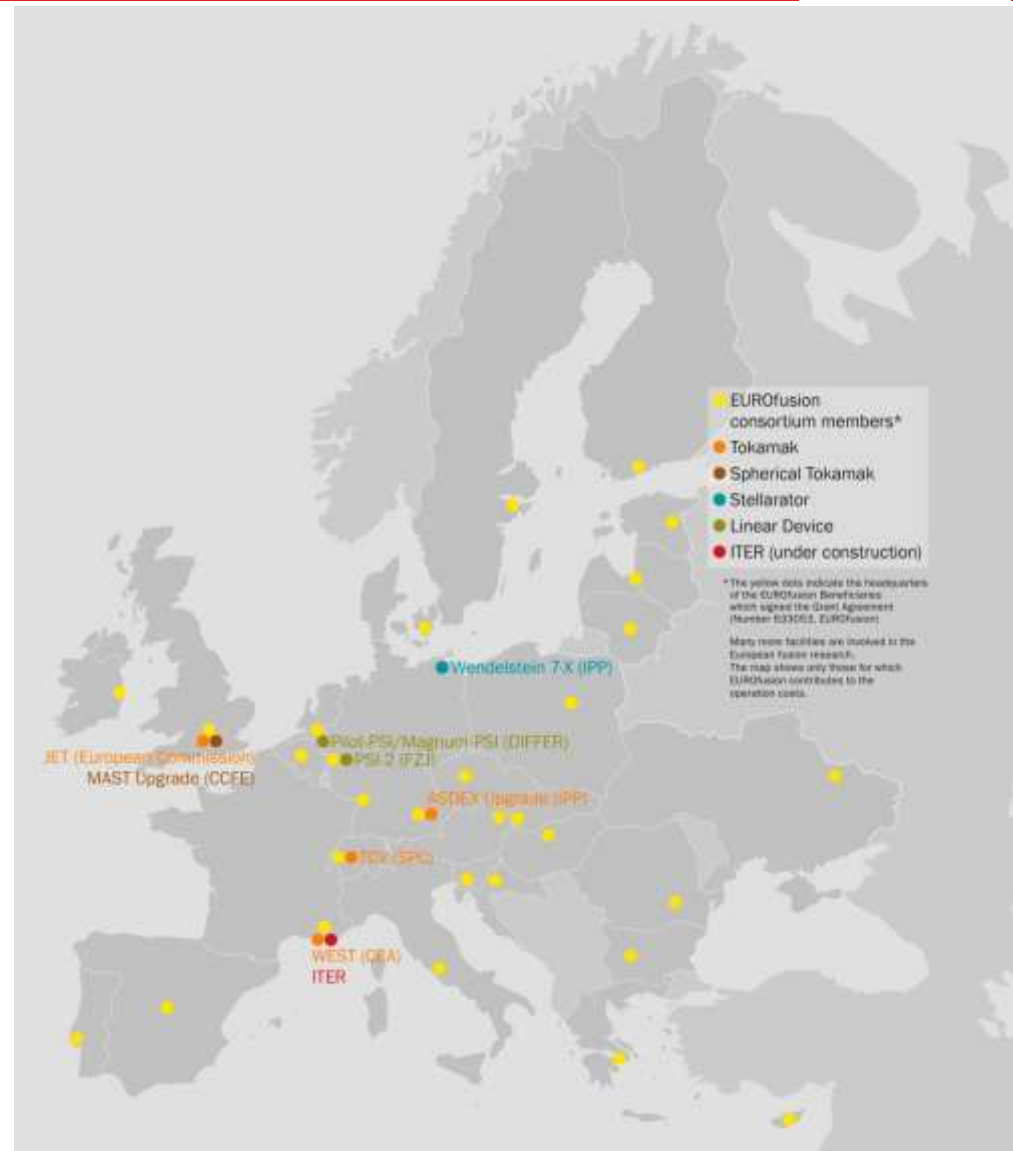


**APoS**

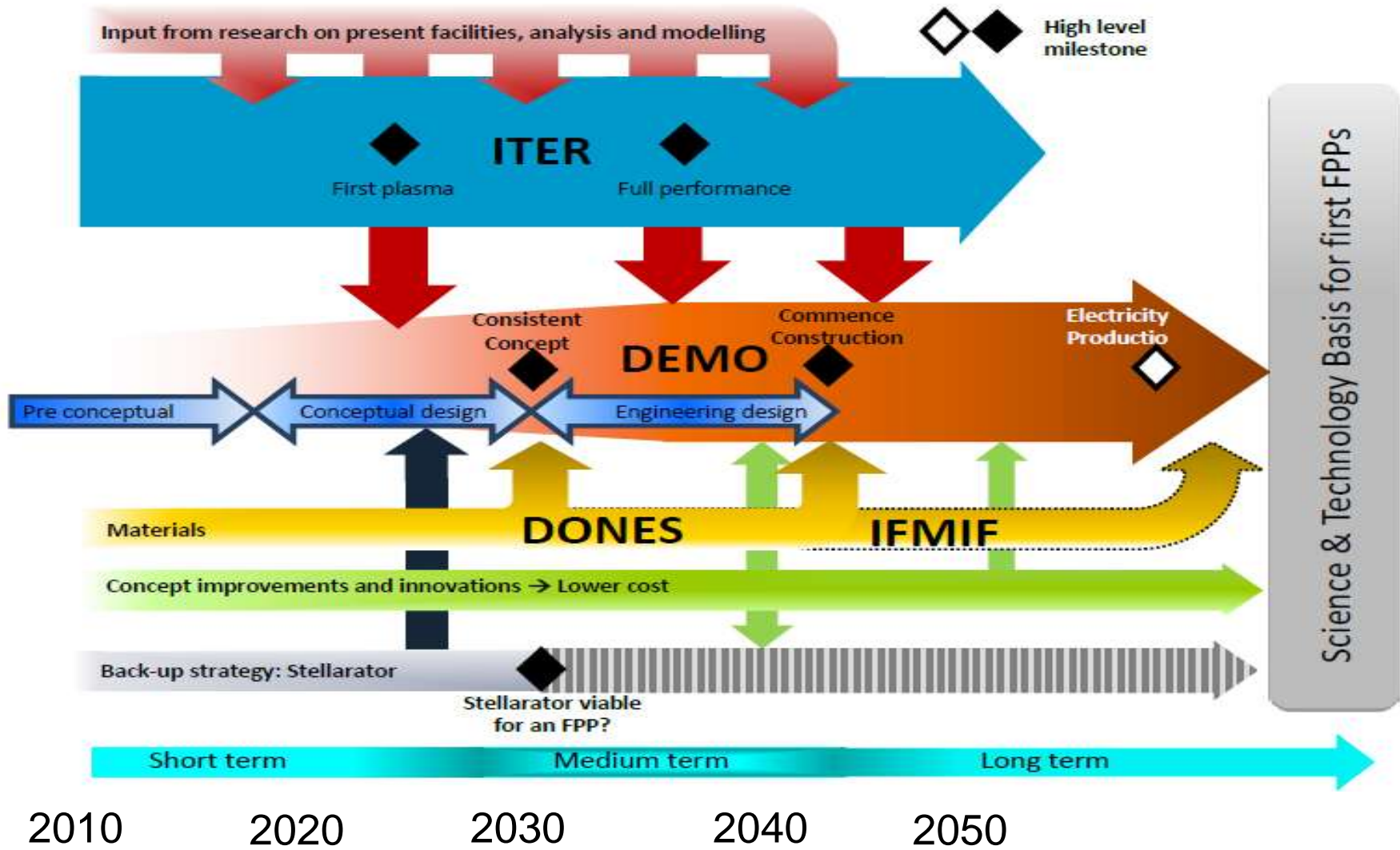
# Fusion experiments



- JET, the Joint European Torus is EUROfusion's flagship device
- Other experiments that contribute directly to the Roadmap missions:
  - Medium Sized-Tokamaks: ASDEX Upgrade, MAST Upgrade, and TCV.
  - Linear Devices: Magnum PSI, PSI-2
  - Other tokamaks: WEST
  - Stellarator: Wendelstein7-X



# EU Fusion Roadmap to Fusion Electricity (v2.0)

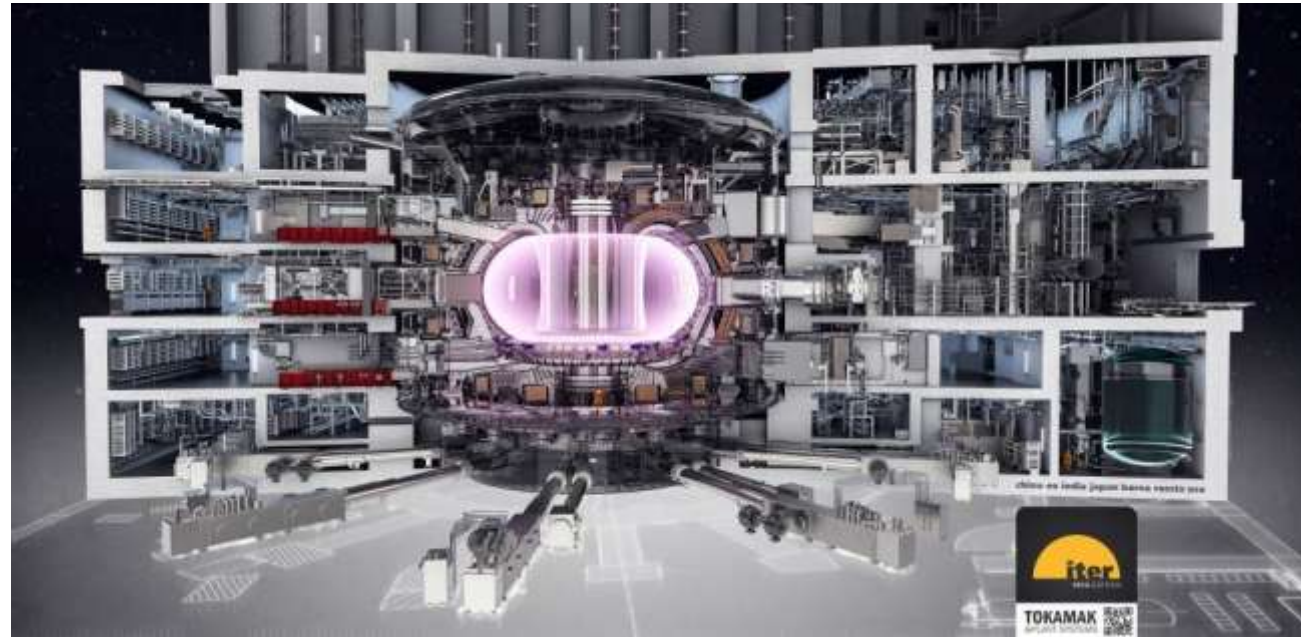




# ITER Project



- At the heart of all EURO fusion activities lies ITER, the next generation fusion experiment which is currently being built in France.
- Once built, ITER will pave the way to making fusion energy a reality
- **Cost:**
  - Construction cost **€15 billion**
  - Europe's Domestic Agency 'Fusion for Energy' manages **€6.6 billion**

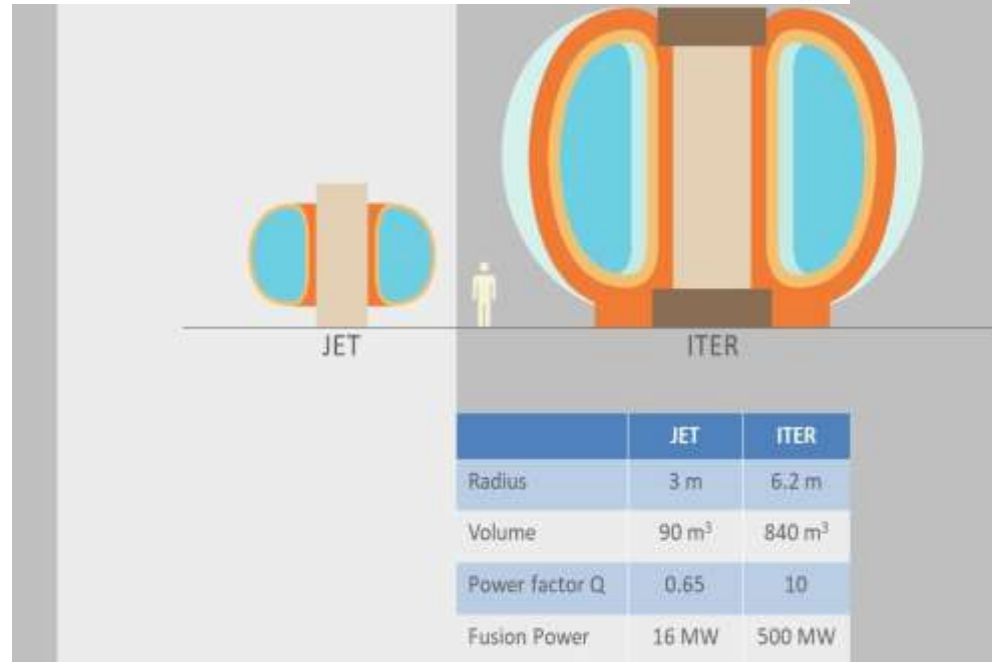
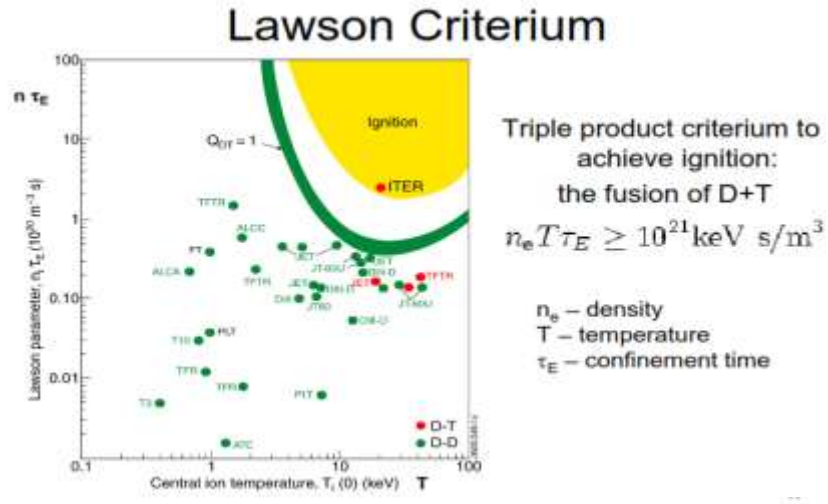


ITER BUDGET

# ITER – the new generation

## Scientific goals:

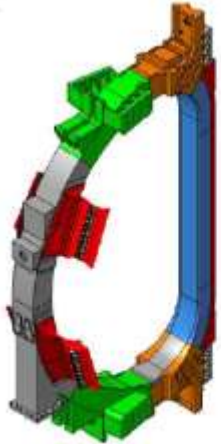
- to demonstrate the feasibility of fusion as an energy source
- to prove integrated operation of technologies for a fusion power plant
- to test concepts for a tritium breeding module
- to produce **500MW** of fusion power, **10 times the input power**





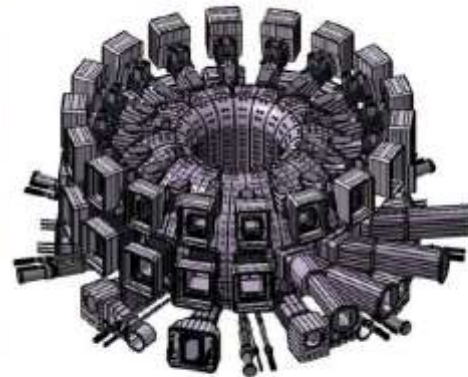
# Illustration of complexity

## TF Coil – Mass



**Mass of 1 TF Coil:**  
16 m Tall x 9 m Wide, ~360 t

**Boeing 747-300**  
(Maximum Takeoff Weight) ~377 t



**VV & In-vessel components mass:**  
~8000 t  
19.4 m outside diameter x 11.3 m tall

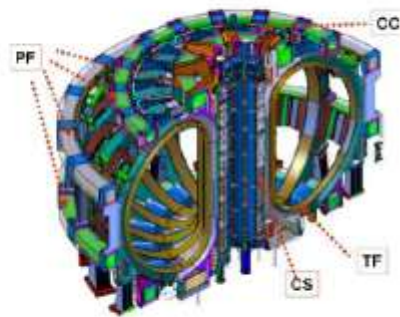


**Eiffel Tower mass:**  
~7300 t  
324 m tall

## ITER Magnetic Field



**Earth's Magnetic Field**  
~ 0.5 gauss or  $0.5 \times 10^{-4}$  Tesla



**ITER Field**  
~10 Tesla or 200,000 x Higher



# Realising fusion electricity

- Looking beyond ITER, EUROfusion researchers and engineers are working on designing DEMO, the demonstration power plant that will hook fusion electricity to the grid and show that fusion can help meet our future energy needs

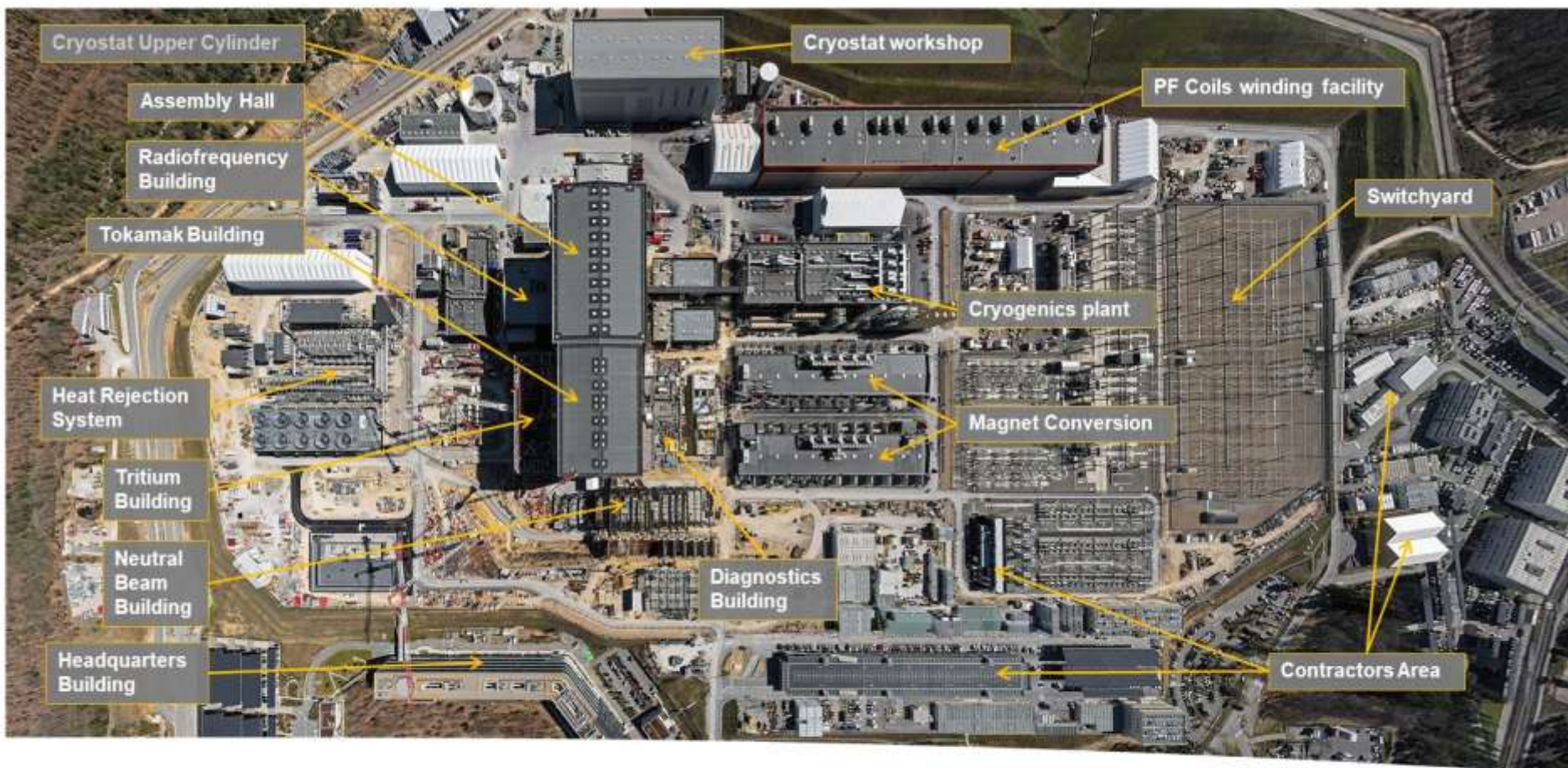




# ITER WORKSITE CONSTRUCTION

Aerial perspective, June 2024

APoS



# Components Delivery



- Main components delivered since 2020:
  - 16 TF coils (out of 18+1 spare)
  - 4 PF coils (plus 2 close to be manufactured)
  - 3 vacuum vessel sectors (out of 9)
  - 2 Central solenoid modules (out of 6+1 spare)
  
- All main Cryostat components manufactured
  - Cryostat Base and Lower Cylinder are installed in the tokamak pit
  - Last item manufactured was Cryostat Top Lid
  - Upper Cylinder and Top Lid in storage positions, April 2023

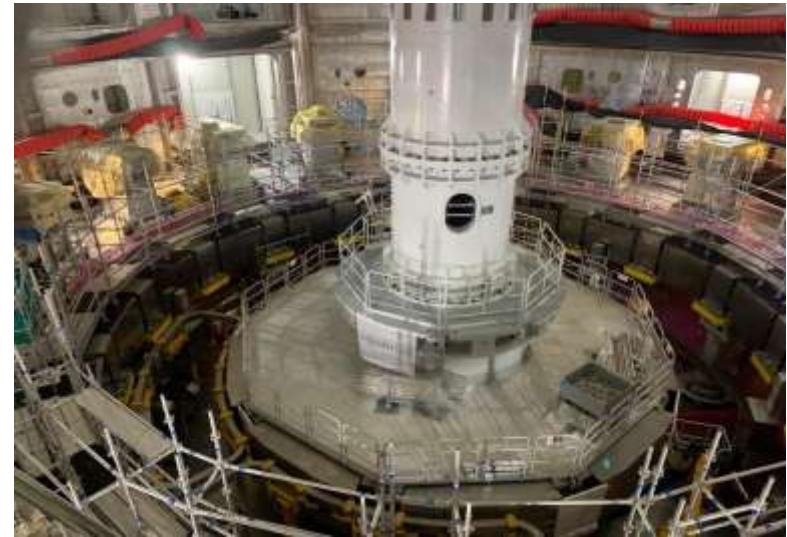




# ASSEMBLING THE MACHINE

**APoS**

- Tokamak Pit shown ready to receive the first Vacuum Sector Module, November 2021
- Preparation of two Vacuum Sector Modules in Assembly hall in parallel (Sectors 6 & 7), 2022
- First complete Vacuum Vessel Sector Module installation, May 2022



# CHALLENGES OF FIRST-OF-A-KIND COMPONENTS



## FROM BERYLLIUM TO TUNGSTEN

The ITER Organization is currently advocating to change the First Wall material from Beryllium to Tungsten. The final choice is pending the ITER Council's decision.



# OVERBUDGETING & DELAYS ?

- A common phenomenon for projects funded in the Public Sector



Graphic: EUROfusion, Reinald Fenke, CC BY 4.0, [www.euro-fusion.org](http://www.euro-fusion.org), data: ITER Organization

Original schedule (current delay 3-5 years)

- ITER will start operation in the 2020's.
- ITER will run experiments with real fusion fuel in the 2030's.

# ADDRESSING CHALLENGES



The current ITER cost and schedule “baseline” was set in 2016. Given recent challenges, a review of the baseline is underway, and a new baseline proposal will be presented to the ITER Council in 2024.

Key challenges and considerations include **Known delays created by the Covid-19 pandemic** and **First-of-a-Kind technical challenges**.

- Repairs to the Vacuum Vessel sectors and Thermal Shield cooling pipes, as described earlier.
- Ensuring mutual alignment with ASN, the French nuclear safety regulator, on any concerns.
- Ensuring a strong quality culture, project-wide.
- Opportunities to offset future risks by further testing of completed components.
- Adjustments to the scope of First Plasma (the first experimental campaign) or machine design elements that could add efficiency while preserving performance goals.

***A new baseline proposal will be presented to the ITER Council in 2024.***



# IFMIF-DONES Facility



	IFMIF/EVEDA in BA (2007. - ) >>>>>> LiPAC
	WPENS in EUROfusion (2014. - )
	MoU HR-ES (2014. – 2018.)
	DONES-PreP ::::: ESFRI (2019.-2021.)
	DONES-PRIME ::::: (2021. - )
	(2022.-2030.)
	(2030.-2031.)
	(2032.-2052.)

(2052.-2095.)

## DONES Program Mission

To develop a data base of fusion-like neutron irradiation effects in materials

## DONES Program Objectives

- To provide a neutron source producing high energy neutrons at sufficient intensity and irradiation volume.
- Generate materials irradiation test data for DEMO
- Generate data base for benchmarking with computational material science
- To develop a Complementary Experiments workprogram

## The DONES Facility

The fusion relevant neutron source and that will allow to fulfill the objectives of the Program.

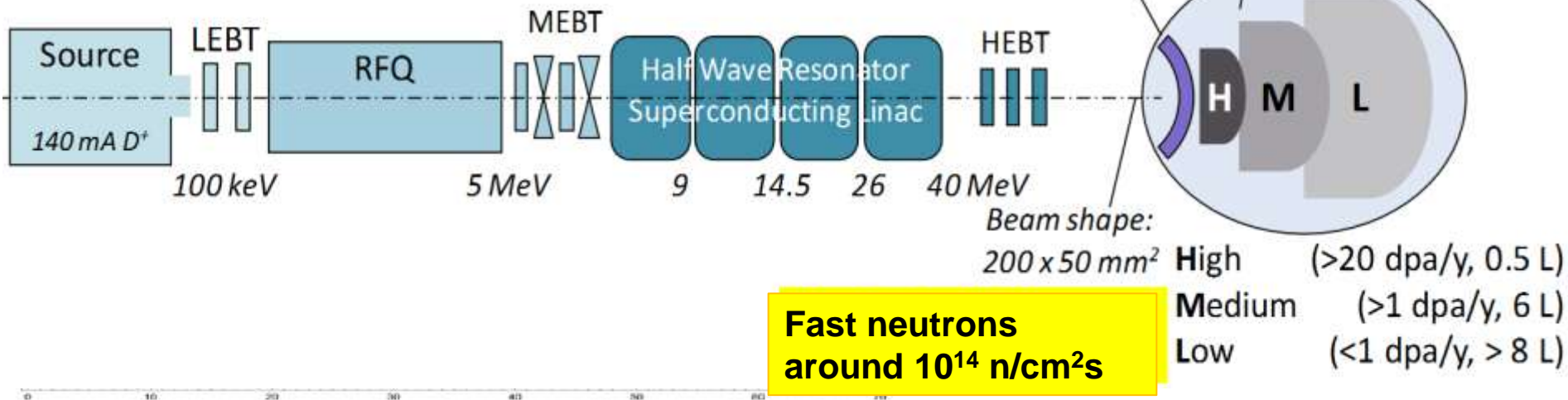
# DONES Basis DEMO Oriented Neutron Source



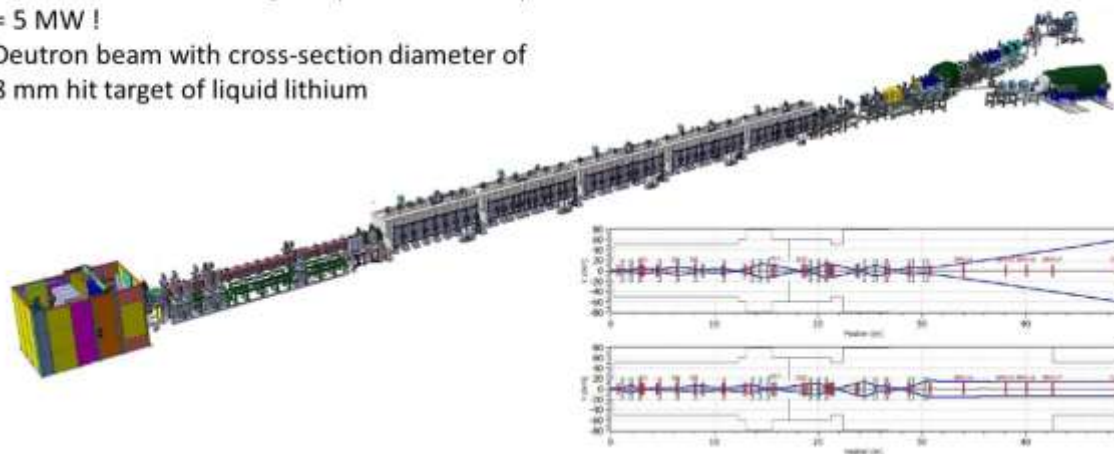
**Accelerator beam**  
(125 mA )

**“Waterfall” of liquid lithium**  
25±1 mm thick, 15 m/s

**Target Chamber**

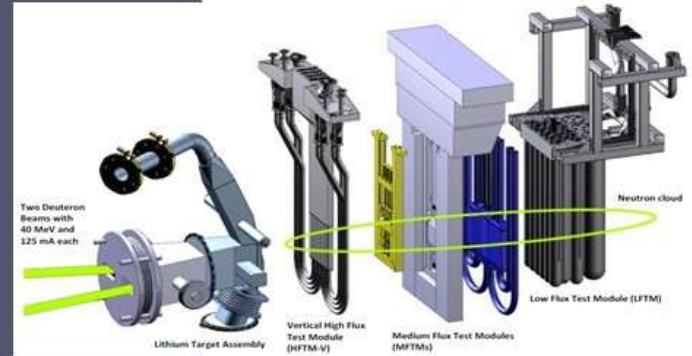
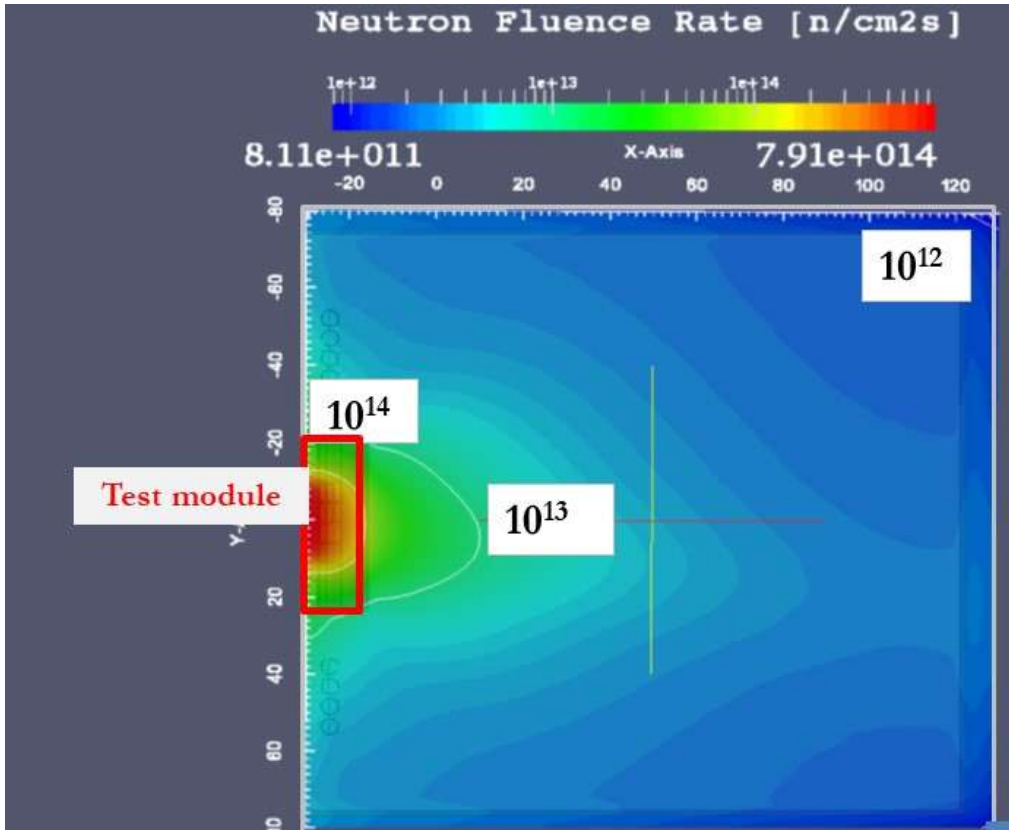


Accelerator DONES-a highest power in history  
= 5 MW !  
Deuteron beam with cross-section diameter of  
8 mm hit target of liquid lithium



# DONES Basis

## DEMO Oriented Neutron Source



F. Mota et al. (2015)





# IFMIF-DONES Facility

APoS



The site is located at Escúzar -  
18 km southwest from Granada  
city- Spain

Spanish - Croatian site  
selected by EU

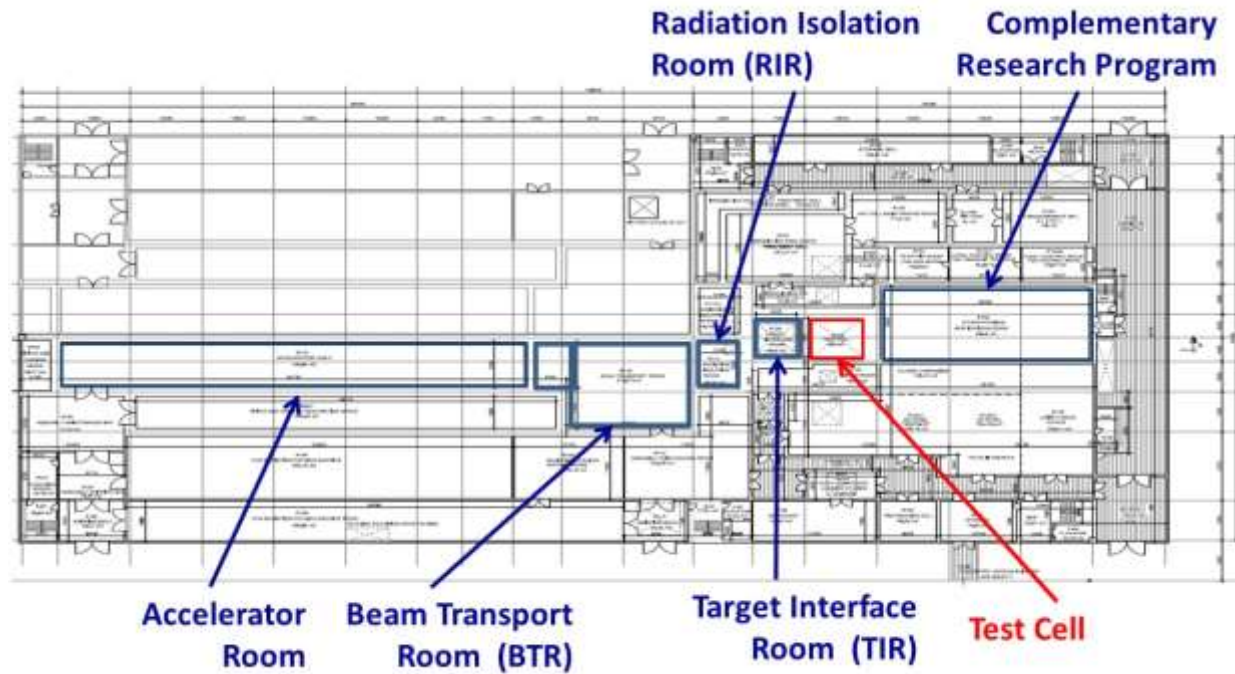
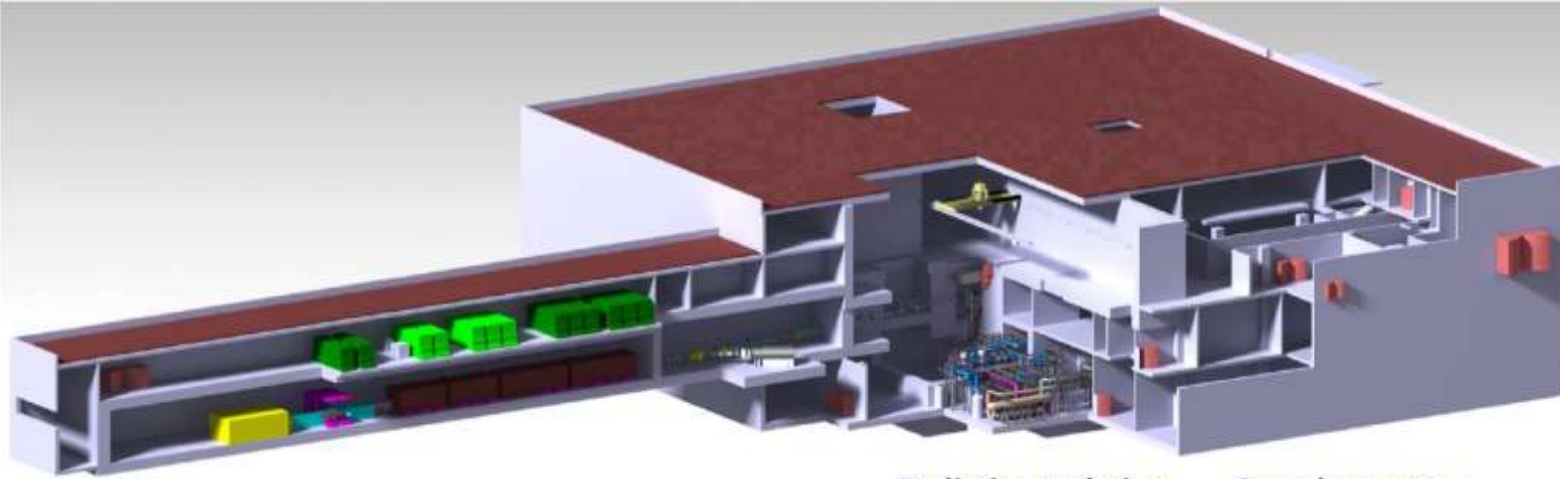
Project DONES started officially  
by signing the agreement HR-  
ES on 17.11.2022 in Zagreb





# IFMIF-DONES Facility

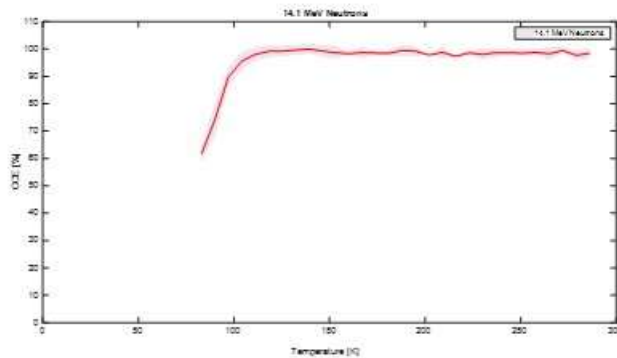
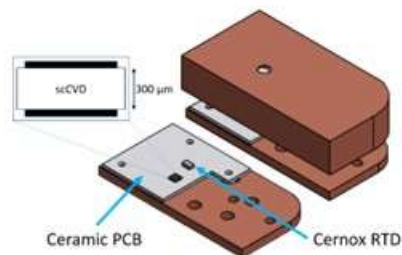
APoS



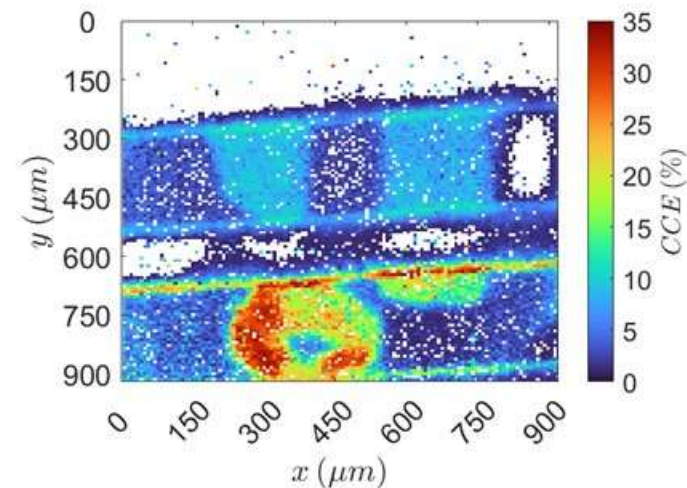
# Croatian fusion research highlights @ IFMIF-DONES



## Development of Micro-Loss Monitors – neutron detectors for DONES accelerator



## Assessment of neutron induced damage in electronics at DONES

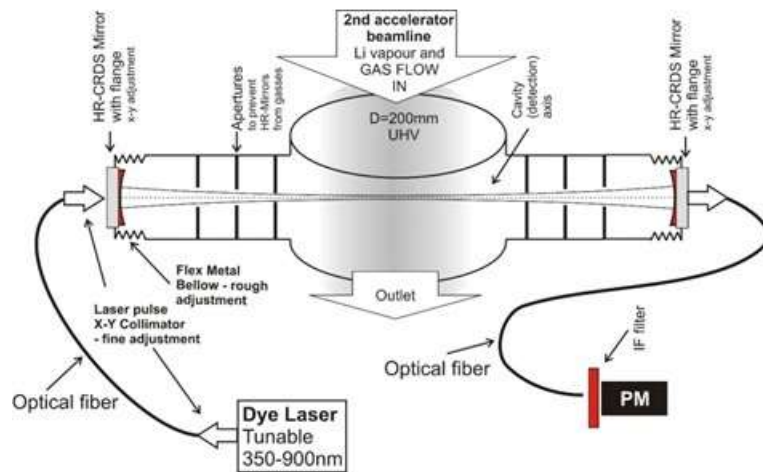


IRB Zagreb

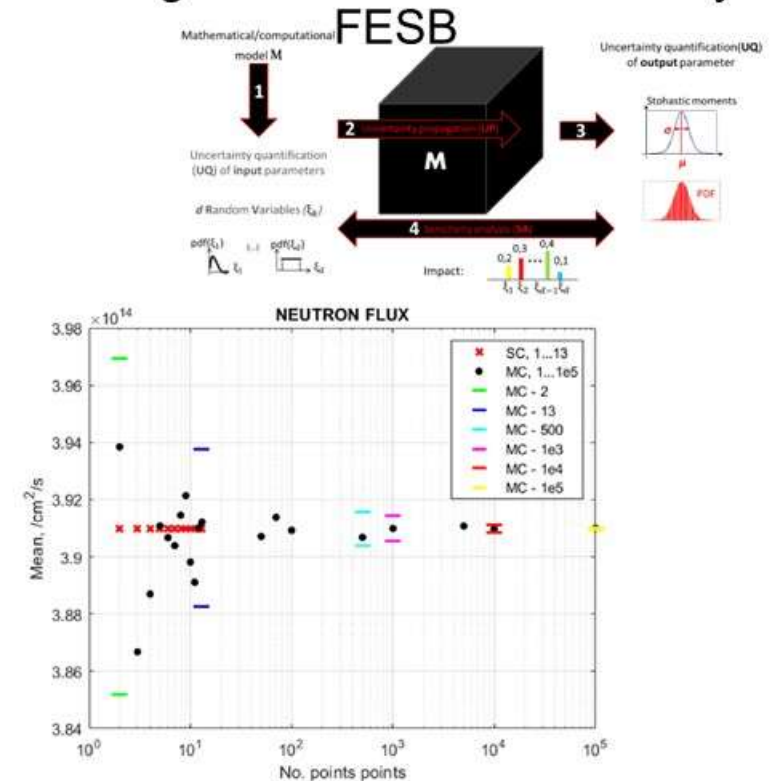
# Croatian fusion research highlights @ IFMIF-DONES



## Cavity Ring-Down Spectroscopy laser systems for lithium evaporation monitoring by IF



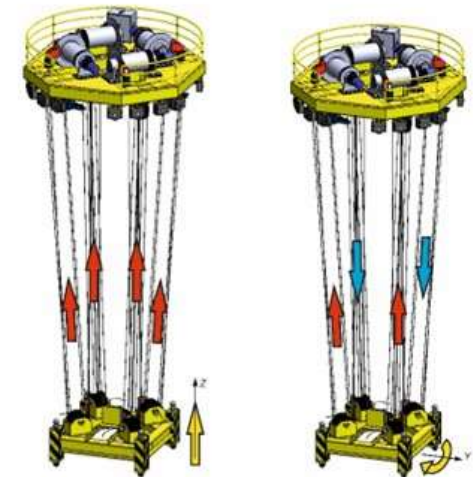
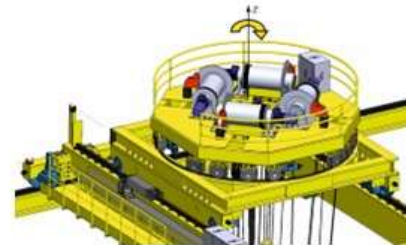
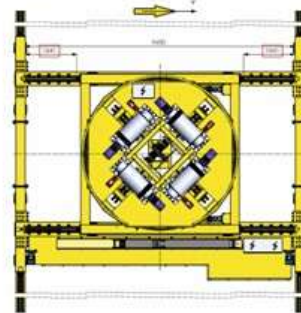
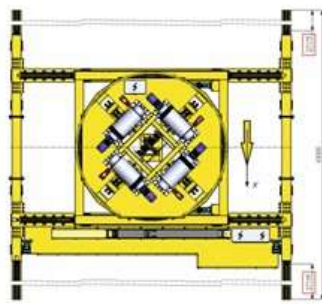
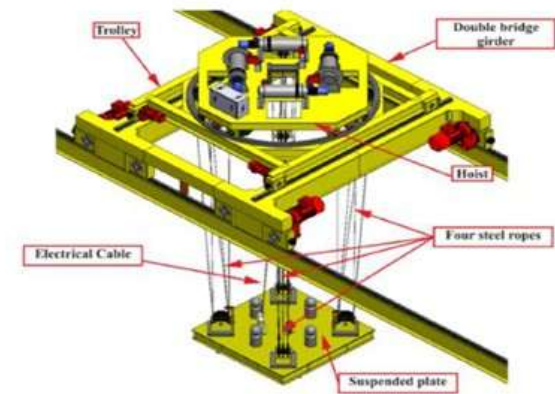
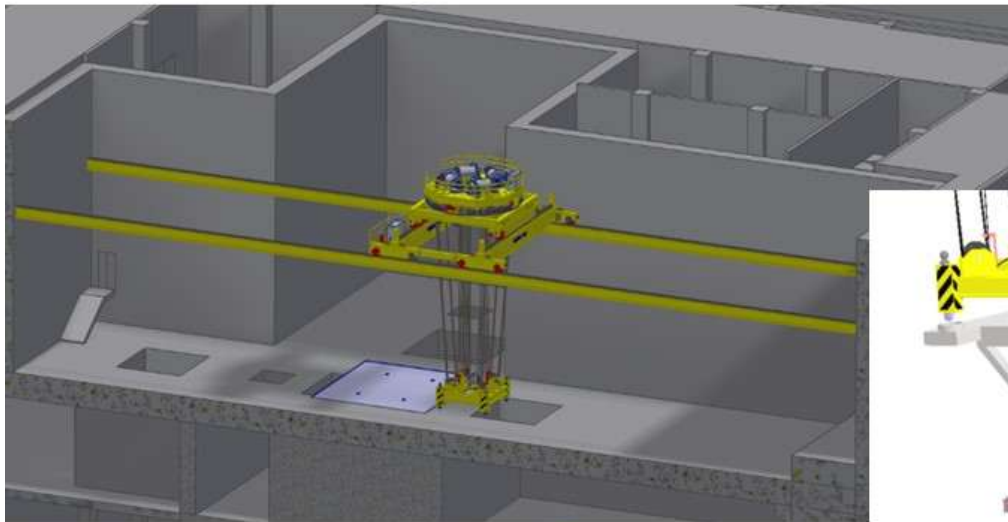
## Assessment of error propagation in tuning of DONES accelerator by FESB



# Croatian fusion research highlights @ IFMIF-DONES

APoS

## Heavy Rope Crane – HROC INETEC & FSB

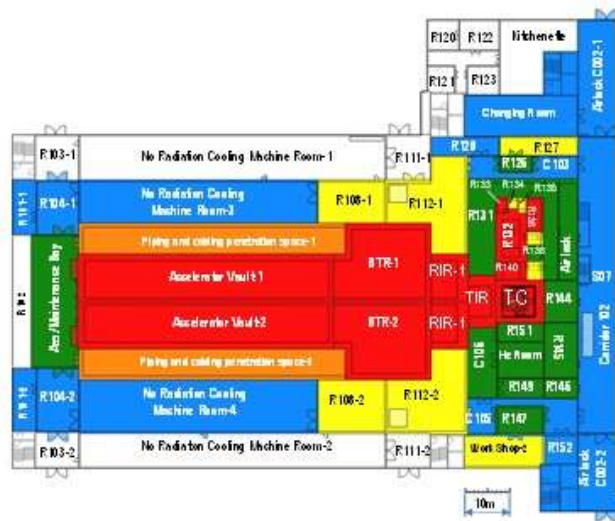




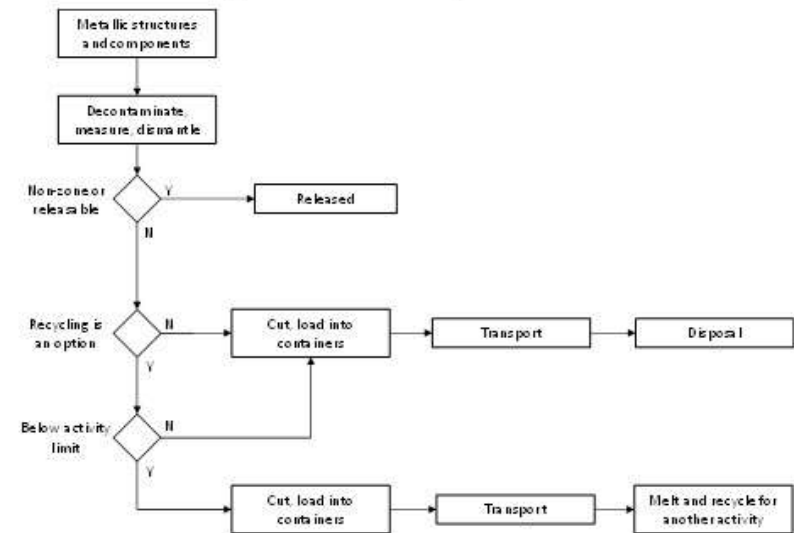
# Croatian fusion research highlights @ IFMIF-DONES



## Radiation monitoring and personnel dosimetry at DONES



## DONES decommissioning strategy RBI in partnership with APOSS



# Croatian fusion research highlights @ IFMIF-DONES



Preliminary assessment of radiation induced damage at components in TIR, IRB & APOSS

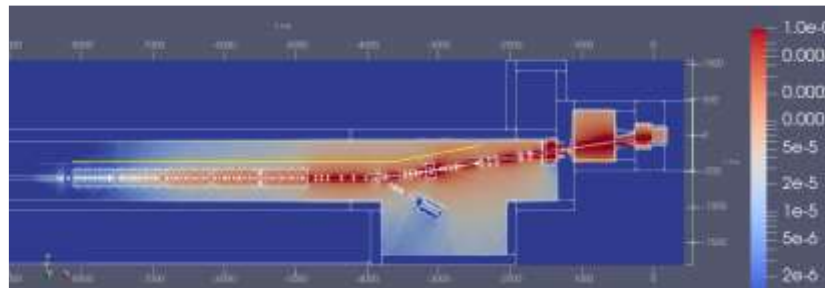


Figure 1: Dose rate [ $\mu\text{Sv/h}$ ] calculated using stainless steel as tube material

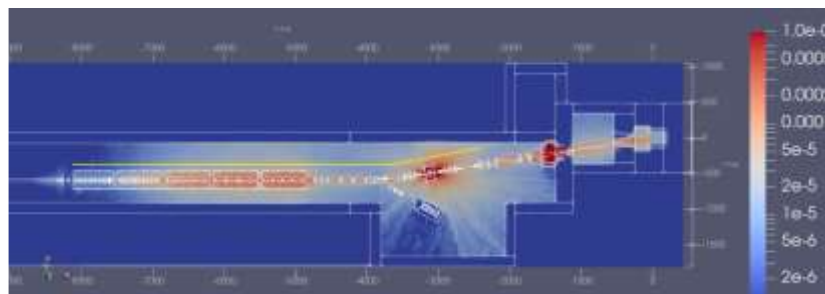
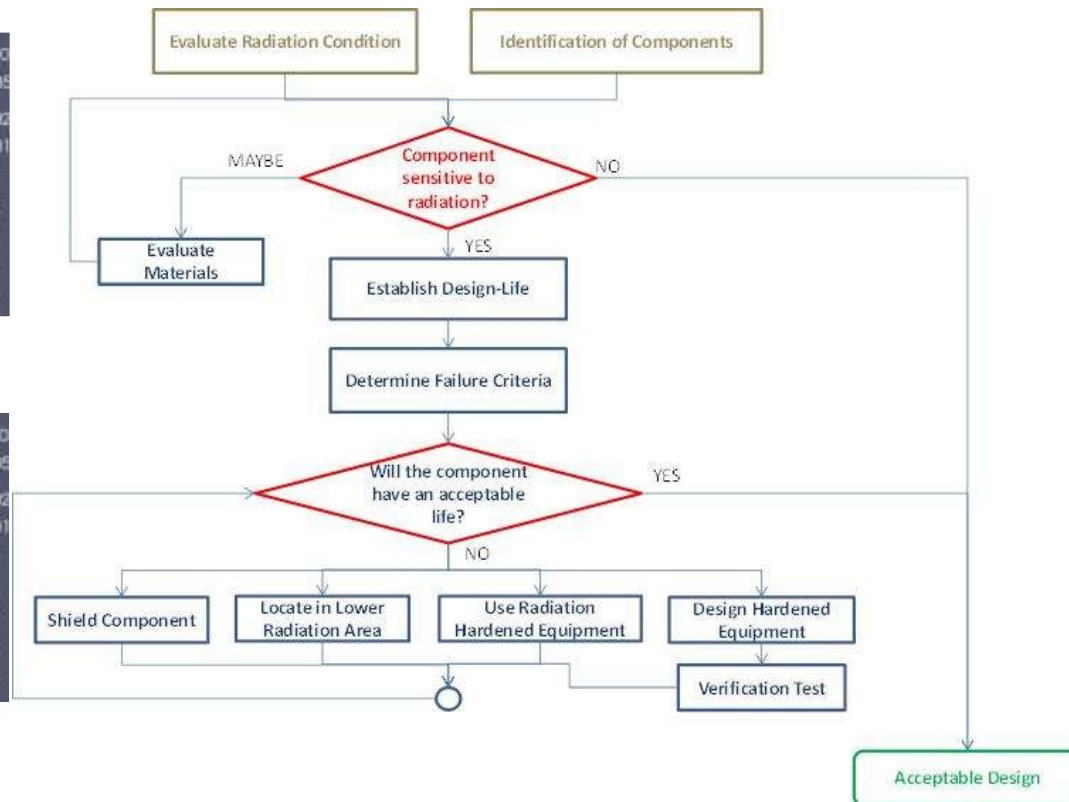


Figure 2: Dose rate [ $\mu\text{Sv/h}$ ] calculated using Aluminum as tube material





# Conclusions



- ITER has addressed major technical issues (e.g., non-conformance report on delivered components) and **made huge efforts to implement corrective actions on repair work**. A new baseline will be established in June 2024.
- In participating to the ITER Project with the IO and/or the Domestic Agencies, the Industry develops competencies that will be key for the next steps of the fusion programme.
- The ITER Project and Industry together have to find economically efficient solutions to a great technical challenge requiring high skills and experience with the latest technologies, nuclear fabrication, and construction.
- IFMIF-DONES project started successfully, civil works on going, final design are polishing...

END

APoS

*Questions?*  
*Comments?*

*Thanks for your attention!*